

Date: Tuesday, 19/08/2008 4:07:50 PM
 User: Julie Lecocq

Process Sheet

TULMAR

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LONG D-PAD ASSY
 Job Number : 41517
 Estimate Number : 13399
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL / MED FAB
 Previous Run : 40097
 Part Number : PB674300185
 Drawing Number : B67-43001 P.12
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 30 Um: Each
 Written By :
 Checked & Approved By : Jul 08.8.20
 Comment : est rev A new issue 08.06.19 EC verified: DD

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock Pick Kit

Location:

✓ 08.09.16 12

2.0	PB6743001193	D-Pad Base
-----	--------------	------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)

D-Pad Base

batch: 340037

ST

✓ 08.09.16 12

3.0	PB6743001339	D-Pad Top
-----	--------------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)

D-Pad Top

batch: 341575

ST

✓ 08.09.16 12

4.0	PB6743001191	D-Pad Back Plate
-----	--------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)

D-Pad Back Plate

batch: 341568

WIP Emily

✓ 08.09.16 12

5.0	PB6743001195	D-Pad Face Plate
-----	--------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)

D-Pad Face Plate

batch: 341570

NOT STARTED ✓ 08.09.16 12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:50 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG D-PAD ASSY

Job Number: 41517

Part Number: PB674300185

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- assemble and weld as per dwg B67-43001 (QSI004)

Handwritten signature
08.09.16

12

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld flush only on side of -193

Handwritten signature
08.09.16

12

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08/09/16 (12)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/16 (12)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

12:16 pm

OVEN TEMPERATURE:

320°F

FINISH TIME:

2:30 pm

Handwritten signature
08-09-16 (12)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Handwritten signature
08/09/17 (12x)

12.0

PG

PURCHASING



Comment: SEND TO TALMAR FOR FOAM AND FABRIC

R/D: 7202
C 208/09/19 (12)

08/09/17 (12)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Handwritten signature
08/09/16 (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:50 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG D-PAD ASSY

Job Number: 41517

Part Number: PB674300185

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

508/10/07 (+72)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Pe H/c 7 (12)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08 *[Signature]*

Job Completion



MF 08-10-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

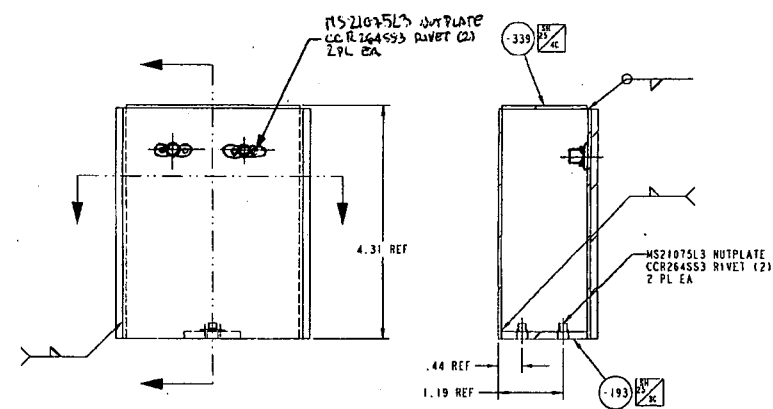
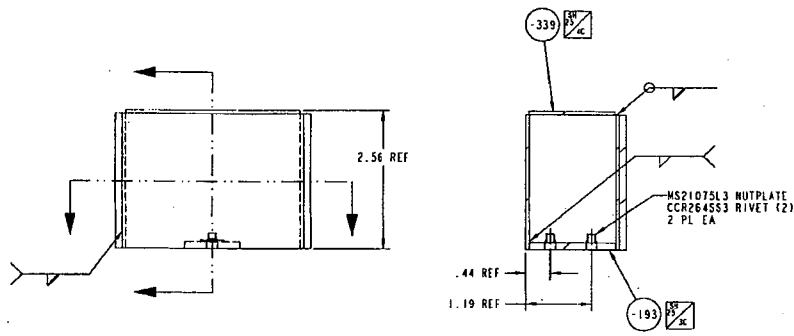
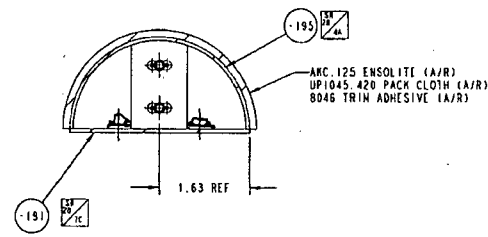
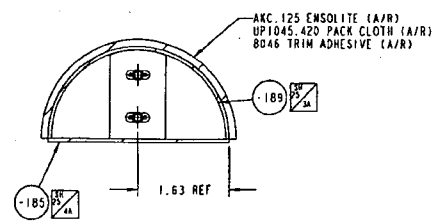
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED



⑥ -83 SHORT D-PAD ASSEMBLY
SCALE 1.000

② -85 LONG D-PAD ASSEMBLY
SCALE 1.000

PREMIER AVIATION, INC.			
2007 Aviation Parkway, Grand Prairie, Texas 75052			
DATE	COMP. / REW. NO.	REV. NO.	REV.
D10SUV8	B67-43001	8f	
SCALE:	BY:	DATE:	12 of 45

ORIGINAL

NO. 41517
WORK ORDER
SUBJECT TO COMMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOT COPY
WITH NOTICE

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

30330

Ship Date

3-Oct-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21999	19-Sep-08	CDART100	Barney Bangs	R92- 30330
Customer PO Number	Ship Via	PPD/COL	Qty Shipped/Returned	Qty Backordered
PO00007202	Pick-Up			
Item No.	Description	Qty	UOM	
8421-105	Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A Lot No: BATCH0000000003 Qty: 10	10	EA	10 ✓
8421-106	Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A Lot No: BATCH0000000003 Qty: 10	10	EA	10 ✓
8421-102	Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev: NR Lot No: BATCH0000000004 Qty: 12	12	EA	12 ✓
8421-101	Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev: NR Lot No: BATCH0000000003 Qty: 20	20	EA	20 ✓

08/10/08

[Signature]

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-30330

Ship Date

3-Oct-08

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21999	19-Sep-08	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00007202	Pick-Up	30330	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8421-106	10	EA	10
Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000003 Qty: 10			
8421-105	10	EA	10
Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000003 Qty: 10			
8421-101	20	EA	20
Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev: NR Comments: Lot No: BATCH0000000003 Qty: 20			
8421-102	12	EA	12
Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev: NR Comments: Lot No: BATCH0000000004 Qty: 12			

S
08/10/08

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.
R92-30330
Ship Date

3-Oct-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

KKa liberte'

Authorized Inspector

10/03/2008

Date



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems
Fax: 613-632-2030
Attention: Sandra Nadeau
Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely;
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

used For: B-67-43001-69
- 73
- 83
a-

TC # 1495/10